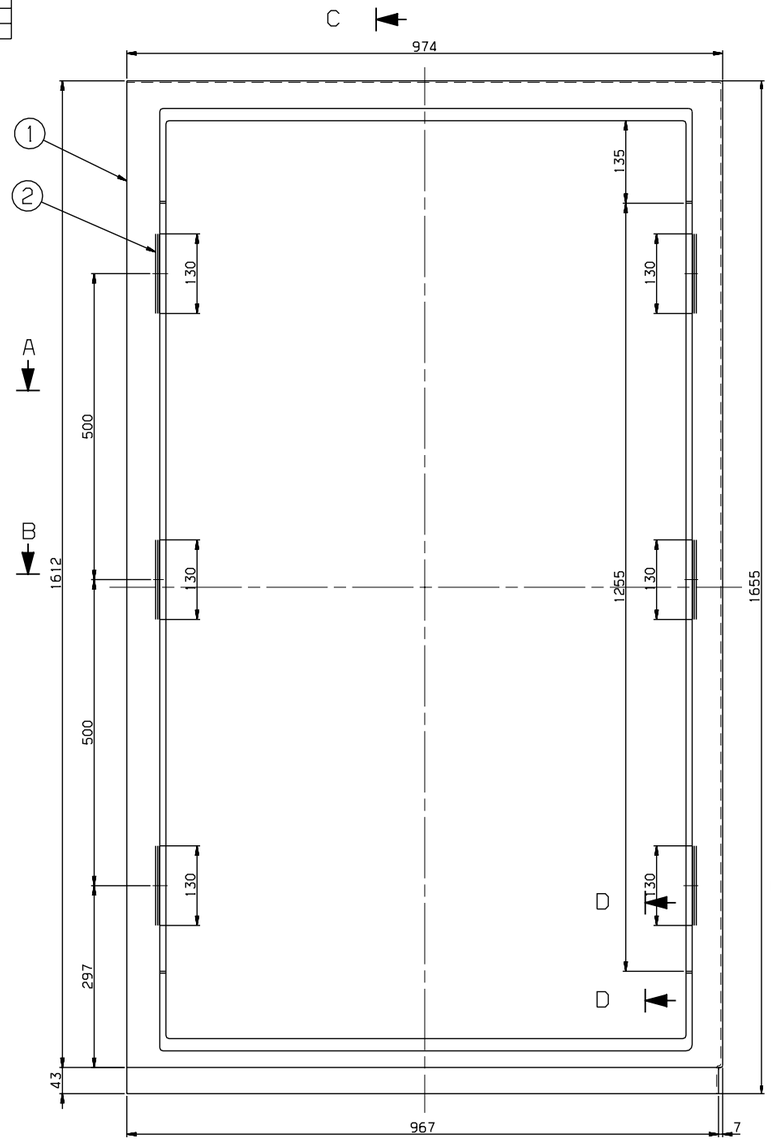
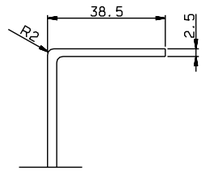
SPECIFICATION APPLIED





SECTION E-E
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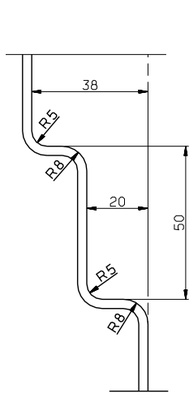

VIEW D-D
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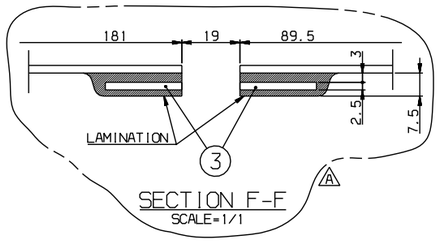

SECTION F-F
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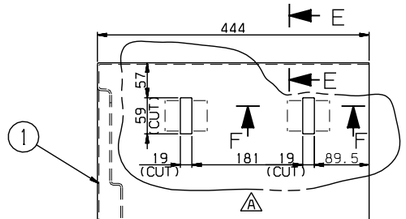

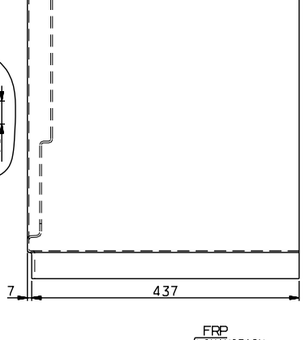

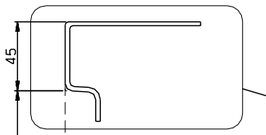

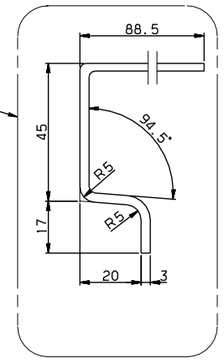

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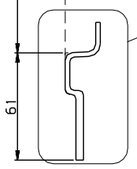

SECTION C-C
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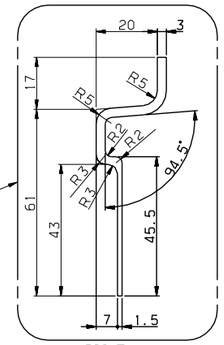

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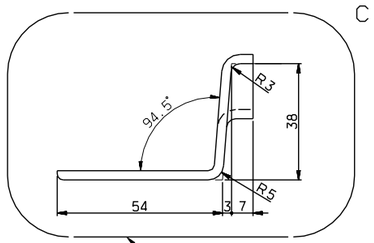

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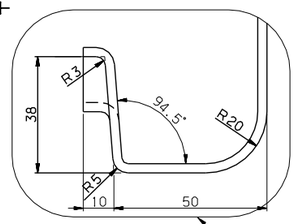

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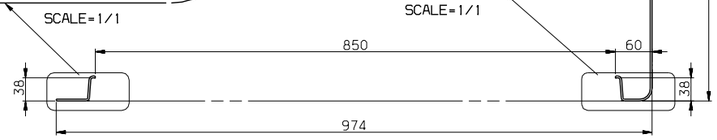
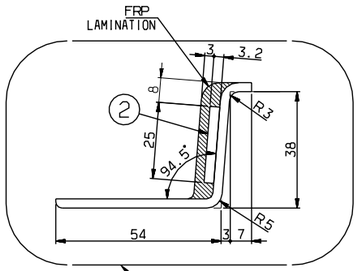


SECTION A-A



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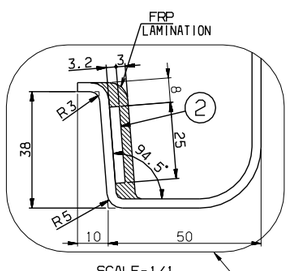

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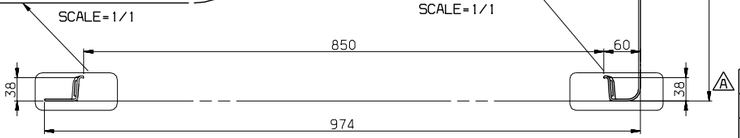

SECTION B-B

NOTES
1. UNSPECIFIED ROUND VALVE SHOULD BE ACCORDING TO 3D DATA.
2. ITEM #2 SHOULD BE STRONGLY LAMINATED TO #1.

3	RFC25005AN0-003	TAP SEAT	SS400	4		T2.5X25X50
2	RFC25005AN0-002	TAP SEAT	SS400	6		T3.2X25X130
1	RFC25005AN0-001	PANEL	FRP	1		T3
품번 NO.	부품 번호 PART NO.	품 명 DESCRIPTION	재 질 MATERIAL	수량 Q'TY	중량 W.T	비 고 REMARKS

승인 APP	H.G.RYU 2008.10.10	재질 MAT'L	ASSY	명 칭 TITLE	PANEL,BACK WALL,LOWER RIGHT
검토 CHK	H.S.KIM 2008.10.10	중량중 G.W			
설계 DGN	J.I.LEE 2008.10.10	일반공차 MC / MD / CT	B / B / B	도면 번호 DRG. NO	MS RFC25005AN0 Ver. 00 Rev. -A
제도 DRG		SIZE A1		SCALE 1/3	매수 SHEET 1 of 1

08-305101 | FC-066 | 본-PRJT | 참리본송

HYUNDAI Rotem 현대로템주식회사

참고문서 REF. NO. FCP03685

기호 MARK	일자 DATE	내용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
AX3	2009.03.02	ADDED PART NO. 3	3D5101-U167	J.I.LEE	H.S.KIM	H.G.RYU

일반공차 GENERAL TOLERANCE	A	B	C
주조 CASTING (±)			
~20M	8	14	24
~15M	7	12	21
~12M	6	10	18
~8M	5	8	14
~4M	4	6	11
~2M	3	4	8
~1M	2	3	6
~315	1	2	4
~120	1	2	3
~30	1	1	1
용접 구조물 WELDING (±)			
~20M	-	5.0	8.0
~15M	-	5.0	7.0
~12M	-	4.0	6.0
~8M	-	3.0	5.0
~4M	0.8	2.0	4.0
~2M	0.5	1.2	3.0
~1M	0.3	0.8	2.0
~315	0.2	0.5	1.2
~120	0.15	0.3	0.8
~30	0.1	0.2	0.5
3~6	0.05	0.1	0.2
일반공차 GENERAL TOLERANCE	A	B	C
가공 MACHINING (±)			
가공시작은 일반공차표			

일반공차 GENERAL TOLERANCE		A	B
프레스 PRESS	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
베드 BED	< 3	0.5	1
절단 CUTTING	~ 3150	7	
	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5

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